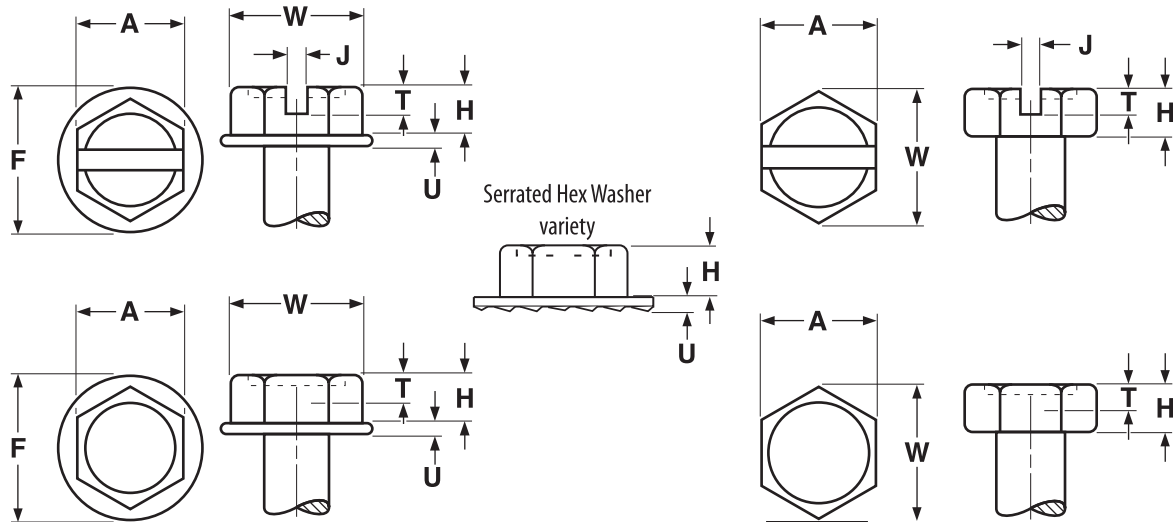


SELF- TAPPING SCREWS

Hex & Hex Washer Heads

HEAD DIMENSIONS



HEX & HEX WASHER HEADS FOR SELF-TAPPING & SELF-DRILLING SCREWS

ASME B18.6.3—
2013*

Nominal Size	A		W	H		F		U		J		T	
	Width Across Flats		Width Across Corners	Height of Head		Diameter of Washer		Thickness of Washer		Width of Slot		Depth of Slot	
	Max	Min	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min
4	.188	.181	.202	.060	.049	.243	.225	.019	.011	.039	.031	.036	.025
6	.250	.244	.272	.093	.080	.328	.302	.025	.015	.048	.039	.046	.033
7	.250	.244	.272	.093	.080	.328	.302	.029	.017	.048	.039	.054	.040
8	.250	.244	.272	.110	.096	.348	.322	.031	.019	.054	.045	.066	.052
10	.312	.305	.340	.120	.105	.414	.384	.031	.019	.060	.050	.072	.057
12	.312	.305	.340	.155	.139	.432	.398	.039	.022	.067	.056	.093	.077
14	.375	.367	.409	.190	.172	.520	.480	.050	.030	.075	.064	.101	.083
1/4 (standard)	.375	.367	.409	.190	.172	.520	.480	.050	.030	.075	.064	.101	.083
1/4 (special)	.438	.428	.484	.188	.150	.618	.574	.055	.030	.084	.072	.110	.090
5/16 (special)	.438	.428	.484	.230	.172	.676	.574	.063	.040	.084	.072	.122	.090
5/16 (standard)	.500	.489	.545	.230	.208	.676	.624	.055	.035	.084	.072	.122	.100
3/8	.562	.551	.614	.295	.270	.780	.720	.063	.037	.094	.081	.156	.131
1/2*	.750	.735	.820	.400	.367	1.040	.960	.085	.050	.106	.091	.190	.165

* Slot dimensions for 1/2-inch diameter hex washer head tapping screws are independent of ASME B18.6.3