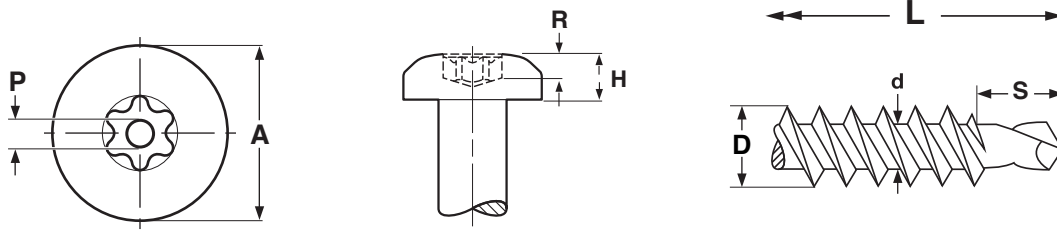


SELF-TAPPING SCREWS

**SECURITY SELF-DRILLING** **Pan Head  
Six Lobe Recess**



SIX-LOBE PIN-IN PAN HEAD SELF-DRILLING SECURITY SCREWS												
Nominal Size & Threads per Inch	A		H		R	P	D		d		S	Recess Size
	Head Diameter		Head Height		Recess Penetration Gaging Depth	Pin Diameter	Major Diameter		Minor Diameter		Point Length	
	Max	Min	Max	Min	Min	Ref	Max	Min	Max	Min	Ref	
8-18	.322	.306	.115	.105	.047	.040	.166	.161	.122	.116	.211	T-15
10-16	.373	.357	.133	.122	.055	.070	.189	.183	.141	.135	.235	T-25
12-14	.425	.407	.151	.139	.070	.070	.215	.209	.164	.157	.353	T-25
1/4-14	.492	.473	.175	.162	.080	.070	.246	.240	.192	.185	.393	T-30
Tolerance on Length					Up to 3/4"		Over 3/4 to 1 1/2"		Over 1 1/2"			
					+0, -0.03		+0, -0.05		+0, -0.06			

<b>Description</b>	A tapping screw with spaced threads, a rounded head profile and a drill point which drills its own hole. The six-lobed recess has a cylindrical pin attached to the center of the base of the recess that extends to the top profile of the head
<b>Applications/ Advantages</b>	A fastener that drills and taps its own hole. The 18-8 stainless drill screw offers superior corrosion resistance. The hardness of the material to be drilled should be a minimum of 10-20 Rockwell hardness points less than the screw's hardness. The pin-in recess provides a deterrent against loosening the screw, since a standard six-lobe screwdriver cannot engage with the recess. A specially designed driver--not commonly available in the retail market--is required to install or loosen the screw.
<b>Material</b>	18-8 Stainless

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